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and Machine Learning . 6. Skills needed for Data Science and Machine Learning . At its core, data science is a field of study that aims to use a scientific approach to extract meaning and insights from data.

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This article provides an overview of the independent and dependent variables of a machining process. Independent variables include workpiece material, specific machining processes, and tool materials and geometry. Cutting force and power, surface finish, and tool wear and failure are some dependent variables discussed.

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