

Guide For Aws Visual Weld Inspection

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CWI Study Overlooked Provisions in AWS D1.1 Structural Welding Code
Weld Inspection: What Matters and What Doesn't
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 Guide for AWS Visual Weld Inspection Overview & Contents
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Inspection
 AWS Board of Directors Abstract This guide contains information to assist in the visual examination of welds. Included are sections on prerequisites, fundamentals, surface conditions, and equipment. Sketches and full-color photographs illustrate weld discontinuities commonly found in welds. Key Words—Visual inspection, visual examination, surface conditions, instruments,
 Guide for the Visual Inspection of Welds
 vii AWS B111M/B111:2015
 Foreword This foreword is not part of AWS B111M/B111:2015, Guide for the Visual Examination of Welds, but is included for informational purposes only
 Visual examination (VT), as used in this guide, is a nondestructive method whereby a weldment, the related base
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 The Everyday Pocket Handbook for Visual Inspection and Weld Discontinuities— Causes and Remedies Compiled as a useful tool for on-the-job welding personnel by the AWS Product Development Committee
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 Guide For Aws Visual Weld Inspection
 AWS B1.11, 2000 - Guide for the Visual Examination of Welds
 This guide includes an outline of the fundamental prerequisites for personnel performing visual examination of welds. Such prerequisites include physical limitations or capabilities, as well as technical knowledge, training, experience, judgment, and certification. This guide essentially provides an introduction to visual examination of welding.
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All applicants must pass an eye examination, with or without corrective lenses, to prove near vision acuity on Jaeger J2 at 12 in. or greater (≥ 30.5 cm). All applicants shall take a color perception test. Eye examination results must be documented on this visual acuity form supplied by the AWS Certification Department.

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Non-destructive Testing – Groove Welds . Visual test 100 percent of groove welds. PT in accordance with ASTM E 165: Inspect both ends of groove welds for surface defects. Required because UT and

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This document establishes guidelines for visual weld inspection of fusion welded parts and clarifies specific guidelines for evaluation of discontinuities as stated in the controlling specifications AWS D17.1 and the WS33739 (base document only excluding appendices.) Specific guidelines for other specifications examples *AWS B1.11M/B1.11* -

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