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Disconnect the mains plug before changing tools. Tighten - ing the union nut without a suitable shank inserted, dam - ages the collet chuck. 1. Block the spindle with a spanner and release union nut 1 (Fig. 3). 2. Insert the required collet chuck 2 using suitable inserti ng tool h3. 3. Block milling spindle and re-tighten union nut. Note:

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to technik@proxxon.com. 1. Release sleeve nut 4 (Fig. 7) at the milling spindle. 2. Place required collet 5 by hand in the sleeve nut 4 and let snap into place by exerting slight axial pressure at the continuous groove. Caution: The thinner end of the collet must point up, as shown in the figure. 3. Insert sleeve nut 2 with the collet in spindle 1

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